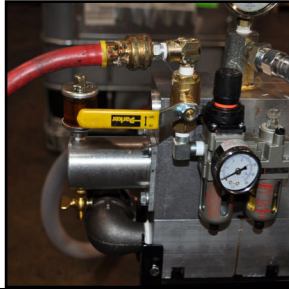


TyrFil® Flushless Pump Shut Down Procedures

Caution: Some cleaning solvents may cause plastic mixing elements to expand or crack. Please request Isopropyl alcohol 99% Industrial grade for cleaning polyurethane TyrFil materials.

1. Turn off main air valve.



2. Disconnect main air line from pumping system.



3. Open safety handle to relieve pressure from gauges.



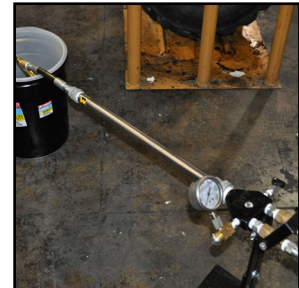
4. Close tote valves



5. Remove tire from tire cage and lay tire in horizontal position for curing.



6. Disassemble flush-free mixing unit & place in cleaning solvent.



Use cloth towel or soft brush to clean parts accordingly. After cleaning, place mixing unit in clean solvent & cover for next use. Clean all tools & empty trash can.